Electronic Supplementary Material

Metal size effects over metal/zeolite bifunctional catalysts in the selective hydroalkylation of benzene

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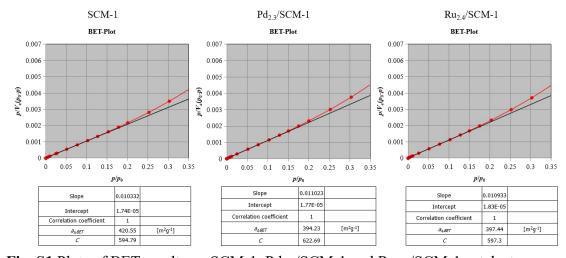


Fig. S1 Plots of BET results on SCM-1, Pd_{2.3}/SCM-1 and Ru_{2.4}/SCM-1 catalysts.

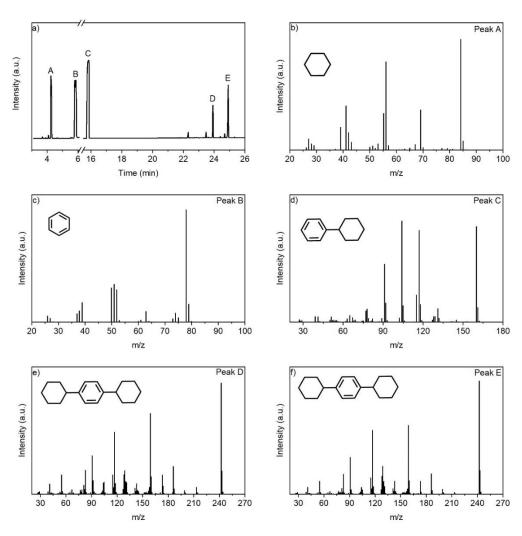


Fig. S2 GC-MS spectrum of possible products after the hydroalkylation of benzene.

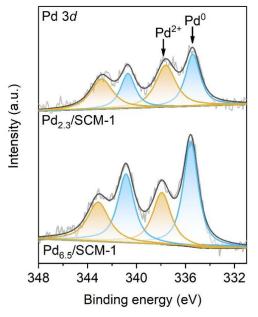
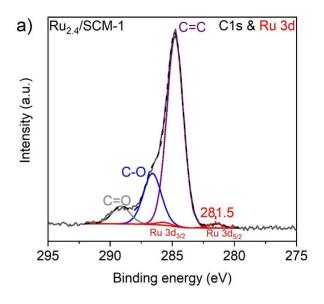


Fig. S3 XPS spectra of the $Pd_{2.3}/SCM$ -1 and $Pd_{6.5}/SCM$ -1 catalysts in the Pd 3d region.



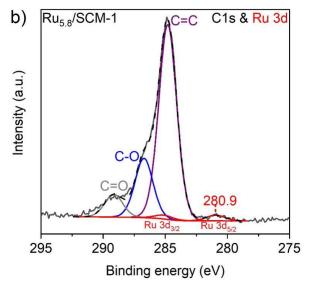


Fig S4 XPS spectra of the Ru $_{2.4}\!/SCM\text{--}1$ and Ru $_{5.8}\!/SCM\text{--}1$ catalysts in the Ru 3d / C 1s region.

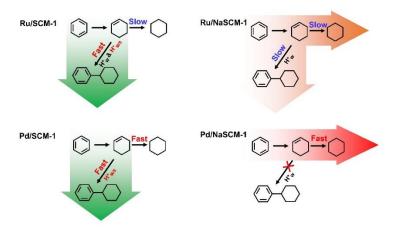


Fig. S5 Illustration of the different catalytic behaviors between metal/SCM-1 and

metal/NaSCM-1 in the hydroalkylation of benzene.

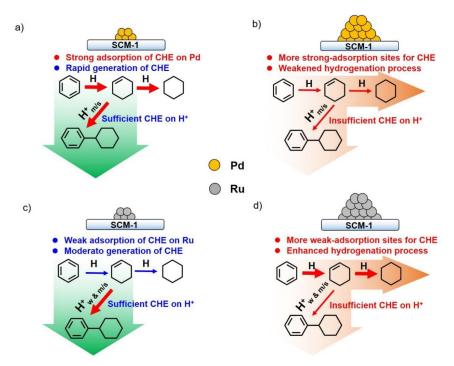


Fig. S6 Illustration of the different catalytic behaviors between differently sized metal/SCM-1 in the hydroalkylation of benzene.

Table S1 BET of various materials.

	S _{BET} (m ² /g)	Total pore volume (cm ³ /g)	
SCM-1	420	0.968	
Pd _{2.3} /SCM-1	394	0.926	
Ru _{2.4} /SCM-1	397	0.956	

Table S2 Hydroalkylation of benzene over various catalysts

Catalyst	Conversion of Benzene (%)		Yield of CHB (%)			
		СНА	СНВ	DCHB	Others	СНВ
Ru _{2.4} /SCM-1	41.8	15.4	72.4	10.4	1.8	30.3
Ru _{3.2} /SCM-1	35.0	23.1	69.2	6.5	1.2	24.2
Ru _{3.7} /SCM-1	29.5	40.3	53.1	5.3	1.3	15.7
Ru _{5.8} /SCM-1	19.8	59.4	38.4	1.1	1.1	7.6
Pd _{2.3} /SCM-1	35.7	25.4	64.2	8.8	1.6	22.9
Pd _{2.9} /SCM-1	25.8	45.7	50.4	2.7	1.2	13.0
Pd _{3.8} /SCM-1	25.0	74.7	24.3	0.5	0.5	6.0

Pd_{6.5}/SCM-1 19.0 78.5 21.2 0.1 0.2 4.0

Reaction conditions: $2.0\ MPa\ H_2,\, 150^{\circ}C,\, 4\ h,\, 0.3\ g$ catalyst.

CHA, cyclohexane; CHB, cyclohexylbenzene; DCHB, dicyclohexyl.